

R.K INSTITUTE OF ENGINEERING & TECHNOLOGY
At/Po:Kantapada-Apuja,Niali,Dist-Cuttack,Odisha
DEPARTMENT OF MECHANICAL ENGINEERING

-:LESSON PLAN:-

Discipline:- MECHANICAL	Semester: 4 TH	Name of the teaching faculty:- <i>Mukhtianta Mohapatra</i>	
Subject. MANUFACTURING TECHNOLOGY	No. Of days / per week class allotted:- <i>04</i>	Semester <i>4+4</i> from date: <i>25/01/21</i> No. Of weeks:- <i>15</i>	To Date: <i>30/04/21</i>
Week	Class day	Theory/ Practical Topics :	
1 ST	1st	Tool Materials- Composition of various tool materials	
	2nd	Physical properties & uses of such tool materials	
	3rd	Physical properties & uses of such tool materials	
	4th	Cutting Tools - Cutting action of various hand tools such as Chisel, hack saw blade, dies and reamer	
2 ND	1st	Cutting action of various hand tools such as dies and reamer	
	2nd	Turning tool geometry and purpose of tool angle	
	3rd	Machining process parameters (Speed, feed and depth of cut)	
	4th	Coolants and lubricants in machining and purpose	
3 RD	1st	Lathe Machine - Construction and working of lathe	
	2nd	Major components of a lathe and their function	
	3rd	Operations carried out in a lathe - Turning, thread cutting ,	
	4th	taper turning, internal machining, parting off, facing, knurling)	
4 TH	1st	Safety measures during machining	
	2nd	Capstan lathe	
	3rd	Difference with respect to engine lathe	
	4th	Major components and their function , Define multiple tool holders	
5 TH	1st	Turret Lathe	
	2nd	Difference with respect to capstan lathe ,	

	3rd	Major components and their function
	4th	Draw the tooling lay out for preparation of a hexagonal bolt & bush
6 TH	1st	Shaper - Potential application areas of a shaper machine
	2nd	Major components and their function
	3rd	Explain the automatic table feed mechanism
	4th	Explain the construction & working of tool head
7 TH	1st	Explain the quick return mechanism through sketch
	2nd	State the specification of a shaping machine
	3rd	Planning Machine
	4th	Application area of a planar and its difference with respect to shaper
8 TH	1st	Major components and their functions
	2nd	The table drive mechanism
	3rd	Working of tool and tool support
	4th	Clamping of work through sketch
9 TH	1st	Milling Machine
	2nd	Types of milling machine and operations performed by them
	3rd	Explain work holding attachment
	4th	Construction & working of simple dividing head, universal dividing head
10 TH	1st	Internal Assement
	2nd	Procedure of simple and compound indexing
	3rd	Illustration of different indexing methods
	4th	Slotter Machine
11 TH	1st	Major components and their function
	2nd	Construction and working of slotter machine
	3rd	Tools used in slotter
	4th	Grinding-Significance of grinding operations
	1st	Manufacturing of grinding wheels

12 TH	2nd	Criteria for selecting of grinding wheels
	3rd	
	4th	
13 TH	1st	Specification of grinding wheels with example Working of Cylindrical Grinder, Surface Grinder, Centre less Grinder
	2nd	Internal Machining operations Classification of drilling machines, Working of - Bench drill machine, Pillar drilling machine, Radial drilling machine
	3rd	Boring - Basic Principle of Boring, Different between Boring and drilling
	4th	Boring - Basic Principle of Boring, Different between Boring and drilling
14 TH	1st	Surface finish, lapping - Definition of Surface finish, Define super finishing
	2nd	Surface finish, lapping - Definition of Surface finish, Define super finishing
	3rd	Boring - Basic Principle of Boring, Different between Boring and drilling
	4th	Broaching - Types of Broaching (pull type, push type), Advantages of Broaching and applications
15 TH	1st	Description of lapping & explain their specific cutting
	2nd	Description of lapping & explain their specific cutting
	3rd	REVISION
	4th	REVISION

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-:LESSON PLAN:-

Discipline:- MECHANICAL	Semester: 4 TH	Name of the teaching faculty:- Dirya Prakash Nath Tiwari
Subject. MANUFACTURING TECHNOLOGY	No. Of days / per week class allotted:- 04	Semester 4 th from date: 03.02.22 To Date: 30-04-22 No. Of weeks:- 15
Week	Class day	Theory/ Practical Topics :
1 ST	1st	Tool Materials- Composition of various tool materials
	2nd	Physical properties & uses of such tool materials
	3rd	Physical properties & uses of such tool materials
	4th	Cutting Tools - Cutting action of various hand tools such as Chisel, hack saw blade, dies and reamer
2 ND	1st	Cutting action of various hand tools such as dies and reamer
	2nd	Turning tool geometry and purpose of tool angle
	3rd	Machining process parameters (Speed, feed and depth of cut)
	4th	Coolants and lubricants in machining and purpose
3 RD	1st	Lathe Machine - Construction and working of lathe
	2nd	Major components of a lathe and their function
	3rd	Operations carried out in a lathe - Turning, thread cutting ,
	4th	taper turning, internal machining, parting off, facing, knurling)
4 TH	1st	Safety measures during machining
	2nd	Capstan lathe
	3rd	Difference with respect to engine lathe
	4th	Major components and their function , Define multiple tool holders
5 TH	1st	Turret Lathe
	2nd	Difference with respect to capstan lathe ,

	6 th	3rd	Major components and their function
		4th	Draw the tooling lay out for preparation of a hexagonal bolt & bush
		1st	Shaper Potential application areas of a shaper machine
		2nd	
	7 th	3rd	Major components and their function
		4th	Explain the automatic table feed mechanism
		1st	Explain the construction & working of tool head
		2nd	Explain the quick return mechanism through sketch
	8 th	3rd	State the specification of a shaping machine
		4th	Planning Machine
		1st	Application area of a planar and its difference with respect to shaper
		2nd	Major components and their functions
	9 th	3rd	The table drive mechanism
		4th	Working of tool and tool support
		1st	Clamping of work through sketch
		2nd	Milling Machine
	10 th	3rd	Types of milling machine and operations performed by them
		4th	Explain work holding attachment
		1st	Construction & working of simple dividing head, universal dividing head
		2nd	Internal Assement
	11 th	3rd	Procedure of simple and compound indexing
		4th	Illustration of different indexing methods
		1st	Slotter Machine
		2nd	Major components and their function
		3rd	Construction and working of slotter machine
		4th	Tools used in slotter
		1st	Grinding-Significance of grinding operations
		2nd	Manufacturing of grinding wheels

12 TH	2nd	Criteria for selecting of grinding wheels Specification of grinding wheels with example Working of Cylindrical Grinder, Surface Grind machine, Centre less Grinder Internal Machining operations-Classification of drilling machines, Working of - Bench drill machine, Pillar drilling machine, Radial drilling machine Boring - Basic Principle of Boring, Different between Boring and drilling Boring - Basic Principle of Boring, Different between Boring and drilling Surface finish, lapping - Definition of Surface finish, Define super finishing Surface finish, lapping - Definition of Surface finish, Define super finishing Boring - Basic Principle of Boring, Different between Boring and drilling Broaching - Types of Broaching (pull type, push type), Advantages of Broaching and applications Description of lapping & explain their specific cutting Description of lapping & explain their specific cutting
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	4th	
13 TH	1st	Boring - Basic Principle of Boring, Different between Boring and drilling Boring - Basic Principle of Boring, Different between Boring and drilling Surface finish, lapping - Definition of Surface finish, Define super finishing Surface finish, lapping - Definition of Surface finish, Define super finishing Boring - Basic Principle of Boring, Different between Boring and drilling Broaching - Types of Broaching (pull type, push type), Advantages of Broaching and applications Description of lapping & explain their specific cutting Description of lapping & explain their specific cutting
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15 TH	1st	REVISION REVISION REVISION REVISION
	2nd	
	3rd	
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DEPARTMENT OF MECHANICAL ENGINEERING

-:LESSON PLAN:-

Discipline:- MECHANICAL	Semester: 4TH	Name of the teaching faculty:- Divyaprasadh nath Tiwari & Debasish Mishra
Subject. MANUFACTURING TECHNOLOGY	No. Of days / per week class allotted:- 4	Semester 4 th from date: 14.02.23 To Date: 23.05.23 No. Of weeks:- 15
Week	Class day	Theory/ Practical Topics :
1ST	1st	Tool Materials- Composition of various tool materials
	2nd	Physical properties & uses of such tool materials
	3rd	Physical properties & uses of such tool materials
	4th	Cutting Tools - Cutting action of various hand tools such as Chisel, hack saw blade, dies and reamer
2ND	1st	Cutting action of various hand tools such as dies and reamer
	2nd	Turning tool geometry and purpose of tool angle
	3rd	Machining process parameters (Speed, feed and depth of cut)
	4th	Coolants and lubricants in machining and purpose
3RD	1st	Lathe Machine - Construction and working of lathe
	2nd	Major components of a lathe and their function
	3rd	Operations carried out in a lathe - Turning, thread cutting ,
	4th	taper turning, internal machining, parting off, facing, knurling)
4TH	1st	Safety measures during machining
	2nd	Capstan lathe
	3rd	Difference with respect to engine lathe
	4th	Major components and their function , Define multiple tool holders
5TH	1st	Turret Lathe
	2nd	Difference with respect to capstan lathe ,

	3rd	Major components and their function
	4th	Draw the tooling lay out for preparation of a hexagonal bolt & bush
6 TH	1st	Shaper - Potential application areas of a shaper machine
	2nd	Major components and their function
	3rd	Explain the automatic table feed mechanism
	4th	Explain the construction & working of tool head
7 TH	1st	Explain the quick return mechanism through sketch
	2nd	State the specification of a shaping machine
	3rd	Planning Machine
	4th	Application area of a planar and its difference with respect to shaper
8 TH	1st	Major components and their functions
	2nd	The table drive mechanism
	3rd	Working of tool and tool support
	4th	Clamping of work through sketch
9 TH	1st	Milling Machine
	2nd	Types of milling machine and operations performed by them
	3rd	Explain work holding attachment
	4th	Construction & working of simple dividing head, universal dividing head
10 TH	1st	Internal Assement
	2nd	Procedure of simple and compound indexing
	3rd	Illustration of different indexing methods
	4th	Slotter Machine
11 TH	1st	Major components and their function
	2nd	Construction and working of slotter machine
	3rd	Tools used in slotter
	4th	Grinding-Significance of grinding operations
	1st	Manufacturing of grinding wheels

12 TH	2nd	Criteria for selecting of grinding wheels
	3rd	Specification of grinding wheels with example Working of Cylindrical Grinder, Surface Grinder, Centre less Grinder
	4th	
13 TH	1st	Internal Machining operations-Classification of drilling machines, Working of - Bench drilling machine, Pillar drilling machine, Radial drilling machine
	2nd	Boring - Basic Principle of Boring, Different between Boring and drilling
	3rd	Boring - Basic Principle of Boring, Different between Boring and drilling
	4th	Surface finish, lapping - Definition of Surface finish, Define super finishing
14 TH	1st	Surface finish, lapping - Definition of Surface finish, Define super finishing
	2nd	Boring - Basic Principle of Boring, Different between Boring and drilling
	3rd	Broaching - Types of Broaching (pull type, push type), Advantages of Broaching and applications
	4th	Description of lapping & explain their specific cutting
15 TH	1st	Description of lapping & explain their specific cutting
	2nd	REVISION
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-LESSON PLAN-

Discipline: MECHANICAL	Semester: 4 th	Name of the teaching faculty: <i>Debadutta Samantroy</i>
Subject TOM	No. Of day / per week class 04	Semester 04+4 From date 25/01/21 No. Of weeks 05 To Date 20/04/21
Week	Class day	Theory/Practical Topics:
1 st	1st	Simple mechanism
	2nd	Link, kinematic chain, mechanism, machine Inversion, four bar link mechanism and its inversion
	3rd	Lower pair and higher pair
	4th	Lower pair and higher pair
2 nd	1st	Cam and followers
	2nd	Cam and followers
	3rd	Friction between nut and screw for square thread, screw jack
	4th	Friction between nut and screw for square thread, screw jack
3 rd	1st	Bearing and its classification, Description of roller, needle roller & ball bearings
	2nd	Bearing and its classification, Description of roller, needle roller & ball bearings
	3rd	Torque transmission in flat pivot & conical pivot bearings.
	4th	Torque transmission in flat pivot & conical pivot bearings.
4 th	1st	Flat collar bearing of single and multiple types
	2nd	Torque transmission for single and multiple clutches
	3rd	Working of simple frictional brakes
	4th	Working of simple frictional brakes
	1st	Working of Absorption type of dynamometer

	3rd	Determine belt thickness and width for given permissible stress for open and crossed belt considering centrifugal tension.	
	4th	Determine belt thickness and width for given permissible stress for open and crossed belt considering centrifugal tension.	
7 TH	1st	V-belts and V-belts pulleys	
	2nd	Concept of crowning of pulleys.	
	3rd	Concept of crowning of pulleys.	
	4th	Gear drives and its terminology.	
8 TH	1st	Gear trains, working principle of simple, compound, reverted and epicyclic gear trains.	
	2nd	Function of governor	
	3rd	Classification of governor	
	4th	Working of Watt, Porter, Proel and Hartnell governors.	
9 TH	1st	Working of Watt, Porter, Proel and Hartnell governors.	
	2nd	Conceptual explanation of sensitivity, stability and isochronisms.	
	3rd	Conceptual explanation of sensitivity, stability and isochronisms.	
	4th	Function of flywheel.	
10 TH	1st	Function of flywheel.	
	2nd	Comparison between flywheel & governor.	
	3rd	Fluctuation of energy and coefficient of fluctuation of speed.	
	4th	Concept of static and dynamic balancing	
11 TH	1st	Concept of static and dynamic balancing	
	2nd	Static balancing of rotating parts.	
	3rd	Principles of balancing of reciprocating parts.	
	4th	Causes and effect of unbalance.	

12 th	1st	Difference between static and dynamic balancing	
	2nd	Difference between static and dynamic balancing	
	3rd	Revision	
	4th	Introduction to Vibration and related terms (Amplitude, time period and frequency, cycle)	
13 th	1st	(Amplitude, time period and frequency, cycle)	
	2nd	Amplitude, time period and frequency, cycle)	
	3rd	Classification of vibration.	
	4th	Classification of vibration.	
14 th	1st	Basic concept of natural, forced & damped vibration	
	2nd	Basic concept of natural, forced & damped vibration	
	3rd	Torsional and Longitudinal vibration.	
	4th	Torsional and Longitudinal vibration.	
15 th	1st	Causes & remedies of vibration.	
	2nd	Causes & remedies of vibration.	
	3rd	Revision	
	4th	Revision	

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-: LESSON PLAN :-

Discipline:- MECHANICAL	Semester: 4 TH	Name of the teaching faculty:-	Debadatta Samant
Subject: TOIV	No. Of days / per week class allotted:- 04	Semester ^{4th} from date: 03/02/22 To Date: 30/04/22 No. Of weeks:- 15	
Week	Class day	Theory/ Practical Topics :	
1 ST	1st	Simple mechanism	
	2nd	Link ,kinematic chain, mechanism, machine Inversion, four bar link mechanism and its inversion	
	3rd	Lower pair and higher pair	
	4th	Lower pair and higher pair	
2 ND	1st	Cam and followers	
	2nd	Cam and followers	
	3rd	Friction between nut and screw for square thread, screw jack	
	4th	Friction between nut and screw for square thread, screw jack	
3 RD	1st	Bearing and its classification, Description of roller, needle roller & ball bearings	
	2nd	Bearing and its classification, Description of roller, needle roller & ball bearings	
	3rd	Torque transmission in flat pivot & conical pivot bearings.	
	4th	Torque transmission in flat pivot & conical pivot bearings.	
4 TH	1st	Flat collar bearing of single and multiple types	
	2nd	Torque transmission for single and multiple clutches	
	3rd	Working of simple frictional brakes.	
	4th	Working of simple frictional brakes.	
	1st	Working of Absorption type of dynamometer	

	3rd	Determine belt thickness and width for given permissible stress for open and crossed belt considering centrifugal tension.	
	4th	Determine belt thickness and width for given permissible stress for open and crossed belt considering centrifugal tension.	
7 TH	1st	V-belts and V-belts pulleys	
	2nd	Concept of crowning of pulleys.	
	3rd	Concept of crowning of pulleys.	
	4th	Gear drives and its terminology.	
8 TH	1st	Gear trains, working principle of simple, compound, reverted and epicyclic gear trains.	
	2nd	Function of governor	
	3rd	Classification of governor	
	4th	Working of Watt, Porter, Proel and Hartnell governors.	
9 TH	1st	Working of Watt, Porter, Proel and Hartnell governors.	
	2nd	Conceptual explanation of sensitivity, stability and isochronisms.	
	3rd	Conceptual explanation of sensitivity, stability and isochronisms.	
	4th	Function of flywheel.	
10 TH	1st	Function of flywheel.	
	2nd	Comparison between flywheel & governor.	
	3rd	Fluctuation of energy and coefficient of fluctuation of speed.	
	4th	Concept of static and dynamic balancing	
11 TH	1st	Concept of static and dynamic balancing	
	2nd	Static balancing of rotating parts.	
	3rd	Principles of balancing of reciprocating parts.	
	4th	Causes and effect of unbalance.	

12 th	1st	Difference between static and dynamic balancing	
	2nd	Difference between static and dynamic balancing	
	3rd	Revision	
13 th	4th	Introduction to Vibration and related terms (Amplitude, time period and frequency, cycle)	
	1st	(Amplitude, time period and frequency, cycle)	
	2nd	Amplitude, time period and frequency, cycle)	
	3rd	Classification of vibration.	
14 th	4th	Classification of vibration.	
	1st	Basic concept of natural, forced & damped vibration	
	2nd	Basic concept of natural, forced & damped vibration	
	3rd	Torsional and Longitudinal vibration.	
15 th	4th	Torsional and Longitudinal vibration.	
	1st	Causes & remedies of vibration.	
	2nd	Causes & remedies of vibration.	
	3rd	Revision	
	4th	Revision	

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Discipline:- MECHANICAL	Semester: 4 TH	Name of the teaching faculty:- Debadatta Samantroy & Sudeepta Chattarji
Subject. TOM	No. Of days / per week class allotted:- 09	Semester 4 th from date: 14.02.23 To Date: 23.05.23 No. Of weeks:- 15
Week	Class day	Theory/ Practical Topics :
1 ST	1st	Simple mechanism
	2nd	Link ,kinematic chain, mechanism, machine
	3rd	Inversion, four bar link mechanism and its inversion
	4th	Lower pair and higher pair
2 ND	1st	Lower pair and higher pair
	2nd	Cam and followers
	3rd	Cam and followers
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3 RD	1st	Friction between nut and screw for square thread, screw jack
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4 TH	1st	Torque transmission in flat pivot& conical pivot bearings.
	2nd	Flat collar bearing of single and multiple types
	3rd	Torque transmission for single and multiple clutches
	4th	Working of simple frictional brakes
	1st	Working of simple frictional brakes
		Working of Absorption type of dynamometer

	3rd	Determine belt thickness and width for given permissible stress for open and crossed belt considering centrifugal tension.	
	4th	Determine belt thickness and width for given permissible stress for open and crossed belt considering centrifugal tension.	
	1st	V-belts and V-belts pulleys	
	2nd	Concept of crowning of pulleys.	
7 TH	3rd	Concept of crowning of pulleys.	
	4th	Gear drives and its terminology.	
	1st	Gear trains, working principle of simple, compound, reverted and epicyclic gear trains.	
	2nd	Function of governor	
8 TH	3rd	Classification of governor	
	4th	Working of Watt, Porter, Proel and Hartnell governors.	
	1st	Working of Watt, Porter, Proel and Hartnell governors.	
	2nd	Conceptual explanation of sensitivity, stability and isochronisms.	
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	4th	Function of flywheel.	
	1st	Function of flywheel.	
	2nd	Comparison between flywheel & governor.	
10 TH	3rd	Fluctuation of energy and coefficient of fluctuation of speed.	
	4th	Concept of static and dynamic balancing	
	1st	Concept of static and dynamic balancing	
	2nd	Static balancing of rotating parts.	
11 TH	3rd	Principles of balancing of reciprocating parts.	
	4th	Causes and effect of unbalance.	

12 TH	1st	Difference between static and dynamic balancing	
	2nd	Difference between static and dynamic balancing	
	3rd	Revision	
	4th	Introduction to Vibration and related terms (Amplitude, time period and frequency, cycle)	
13 TH	1st	(Amplitude, time period and frequency, cycle)	
	2nd	Amplitude, time period and frequency, cycle)	
	3rd	Classification of vibration.	
	4th	Classification of vibration.	
14 TH	1st	Basic concept of natural, forced & damped vibration	
	2nd	Basic concept of natural, forced & damped vibration	
	3rd	Torsional and Longitudinal vibration.	
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15 TH	1st	Causes & remedies of vibration.	
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